

Fig. 2

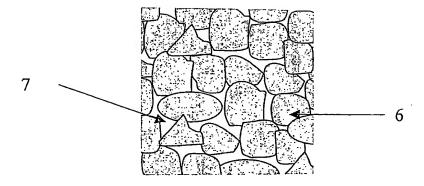
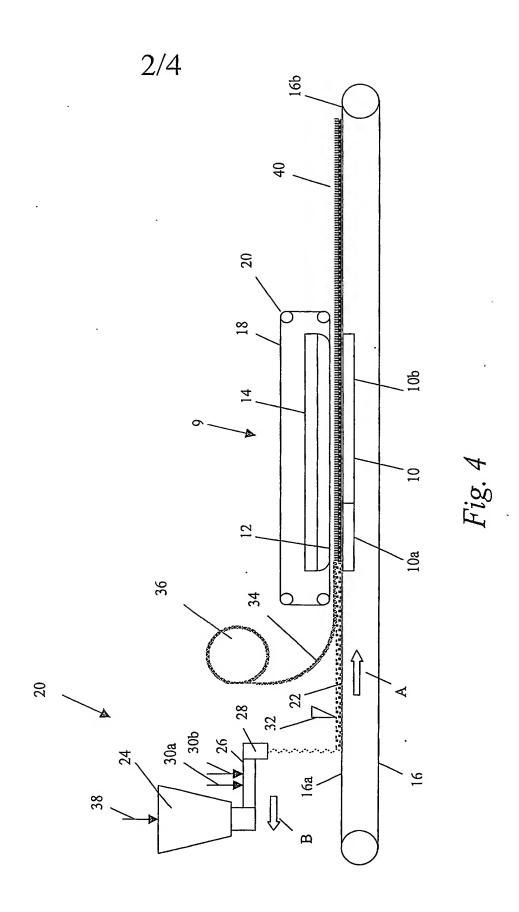


Fig. 3



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Fig. 5A

Granules
1.5 mm screen size
8% binder 457
5% yellow oxide
2 PSI



Fig. 5B

Granules
1.5 mm screen size
8% binder 457
5% yellow oxide
10 PSI



Fig. 5C

Granules
1.5 mm screen size
8% binder 457
5% yellow oxide
Compression
Moulded in a 20
tonne press

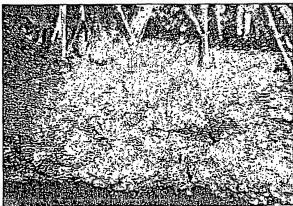


Fig. 5D

Prior art compression moulded mat ("Royal") 4/4

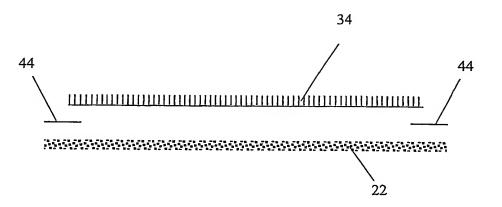


Fig. 6

